

Receiving Report

Date:

13/8/9

Batch No:

M26564

Supplier:

TU705M/C

Dart P/O:

20836

Packing Slip:

Yes ☒

No

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

Am 13/08-15

N/A ☐

Work Order

N/A ☒

Discrepancies

Part Number	Description

Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)

Level 12

[Signature]

Production/Admin:

Date

13/8/9

Received/Costing

Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO20836 Receipt Dates from 8/9/2013 to 8/9/2013

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO20836	1		M6061T6T8.000W.1 f 25		8/12/2013	8/9/2013	20.0000	\$14.21	0.0000	0	\$284.26
CAD	No		6061-T6 RD Tube 8.00 X.125W m126564	f	20.0000	DESJ02		\$284.26	0.0000	0	
											20.0000
											0.0000
											0.0000
											\$284.26
											0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 835320
 Ship Date 08Aug13 at 13:52 From PFW
 Probill
 Via VIM DELIVERY RUSHHHH
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532/1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-593752- 1 Your PO # 20836
 ALUMINUM TUBE 6061-T6511
 8.00" OD x .125" WALL X 240.0000"
 CUT TO 156.00 INCHES +.125/- .00 SHIP DROP

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
21456881	205547	20 FT	1	73
TOTAL:		1	1	73

Heat Number 21456881 *** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL OF 1 PKG GR.W. 73 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

13 / 08 / 09

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM TUBE 6061-T6511
8.00" OD x .125" WALL X 240.0000"
PART NO.

PO/Rel 20836

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-835320-001

Sawg13
Pg 1/2

Certificate of Mill Test Results

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON L4K5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON L4K5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer P/N
1100619491	3	PEC-249329-003

Cert Number	Page
SAPA804236	1 of 2
Cert Creation Date	Cert Print Date
23-JUL-13	23-JUL-13

Quantity Shipped	Date Shipped	Item Description	Specification
1971	23-JUL-13	Item No. 23-JUL-13	ASTM B241 R1V 12
B/L	Item No.	8.000 OD x .125 WALL	ASME B221 REV 01
448058	Item No. Rev	240.000 IN LN	ASTM B221 R1V 12A
Delivery Id	Item No. Rev	FIN M-MILL	ASME B221 REV 09
4448318	Item No. Rev	W/F 3.697 F14 CS 8	ASTM B345 REV 11
Customer Part No.	Item No. Rev	6061/T6511	AMS-QQ-A-200/8 REV 1997
BX.125	Item No. Rev	Marking CONTINUOUS	

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for "Others Each" and "Others Total" have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys, and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature and Title
William T. Martin, III
William Martin III
Tech/Quality Manager
23-JUL-13

Package Number	Lot Number	Quantity	UOM	Weight
G12-FKG1994811	21456881	9	PCS	672
G12-FKG1994814	21456881	9	PCS	672
G12-FKG1994880	21456881	9	PCS	672
				657

Composition Limits											
	Si	Mn	P	S	Fe	Al	Cu	Mg	Zn	Cr	Ni
Min	0.40	0.80	0.70	0.15	0.40	0.15	0.80	1.20	0.04	0.35	0.25
Max	0.40	0.80	0.70	0.15	0.40	0.15	0.80	1.20	0.04	0.35	0.25

PO/Box 120836

ALUMINUM TUBE 6061-T6511
8.00" OD x .125" WALL X 240.0000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

PI PFC 835330 001

8Aug13
Pg 2/2

উদ্ভিদ

**Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187**

Certified Inspection Report

Certified Inspection Report			Page
Sale Order Number	Line No.	Customer P/O	Cart Number
1100619491	3	PERC-249329-003	SAPA804236
		Cart Creation Date	Page
		23-JUL-13	2 of 2
		Cart Print Date	
		23-JUL-13	

Abg.	T ₁		T ₂		P ₁		Others East		Others West	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	0.05	---	0.05	---	0.05	---	0.15

Composition Results

Head / Cat	Si	Fe	Cu	Mg	Mn	Co	Zn	Ti	Al	Pb	Others Each	Others Total
4030474	0.71	0.36	0.26	0.06	0.93	0.06	0.04	0.02

Mechanical Property - Test Limits

		UTS - L		TYS - L		EI 4D Long	
		KS1	KS1	KS1	KS1	PCT	
KS11	2166881	1	48.7	48.7	36.4	36.4	9.6

Terl Moles

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All mill finish alloys produced at Sigma Industrial Structures comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy in accordance with EN 10204 Inspection Certificate Type 3.1

Made in the USA or Other Qualified Countries as defined by DPAARS 225.672.1

Made in USA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20836**

Purchase Order Date 07/08/2013

PO Print Date 07/08/2013

Page Number 1 of 1

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Michael Gregoire
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6T8.000W.125	6061-T6 RD Tube 8.00 X.125W	12/08/2013 Yes 12/08/2013		20.00 f	\$14.60	\$292.00

NOTE

Material 6061T6 or 6061T62 or 6061T6511 tubing per WW-T-700/6 or AMS 4080 or AMS 4082 or QQ-A-200/8 or QQ-A-225/8

Line Total: \$292.00

PO Total: \$292.00

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr:

1

Change Date: 07/08/2013

M. Gregoire